Department of Whole Vehicle Engineering Audi Hungaria Faculty of Whole Vehicle Development Széchenyi University Győr

# TOPICS for the STATE EXAM from the course titled "Durability and Fatigue in Vehicle Engineering"

# 13<sup>th</sup> December 2021

## • Physical background

- What were the observations of August Wöhler?
- Show the phases of fatigue phenomena in a diagram and illustrate it on the cross-sectional area of a rod subjected to (pulsating) bending!
- Explain how the microcrack initiation takes place!
- Describe the direction of the macrocrack propagation!

#### • S-N curve

- Draw a general S-N curve and name the 4 categories of loadings based on the number of repetitions! Explain the x and y axes and show the transition lifetime on the diagram!
- Name the characteristic points of the S-N curve and give its equation!
- Explain the 10% and 90% failure probability S-N curves! Draw them also into the diagram!
- What changes the standard deviation of the S-N curve?
- How can the endurance region be described by the S-N curve?

#### • Cyclic loadings

- What is the stress ratio and why is it important for durability?
- $\circ$  Show the difference between the static and stabilized cyclic σ-ε diagram! Explain its mathematical model!
- Categorize the materials based on their cyclic behavior!
- How can the endurance limit of a material estimated? What is the usual range of the cycle limit?
- Explain the Haigh diagram and its importance!

## Load measurements and load collectives - Cycle counting methods

- What quantities are measured and how?
- Explain the concept of turning a load time history into a load collective!
- What are the kept and lost parameters during cycle counting?
- One parameter cycle counting methods
- Two parameters cycle counting methods

## • Durability tests and evaluation methods

- pros/cons of the following test benches: pneumatic test bench, hydraulic test bench, resonance test bench, shaker
- Explain the goal, process and pros/cons of the following test procedures:
  - staircase method by Hück
  - Probit procedure
  - Horizons procedure
  - Pearl line procedure

#### • Durability assessment

- Fatigue strength assessment
  - Definition of partial damage
  - Theory of the linear damage accumulation method (Palmgren-Miner rule)
  - Inaccuracies of the Palmgren-Miner rule
  - Correction possibilities for Palmgren-Miner rule

- Endurance limit assessment
  - Definition
  - Statistical aspects of loading/endurance limit
  - Definition of safety factor
  - Failure probability

# • Design for Durability

- What are the different design approaches/philosophies?
- Name the influence factors of durability!
- What are the methods to increase the durability of a part/structure?
- $\circ$   $\;$  When do you use test and when simulation/calculation?